

PA22-034 Industrialised Process - Robotic Welding for strengthening steel plate and H-Pile, structural steel components		
Item	Description	Approved product price (price per unit unless specified)
1	Fillet weld per meter on 1 side of H-pile : 6mm : HK\$ 430 8mm : HK\$ 630 10mm : HK\$ 720 12mm : HK\$ 780 16mm : HK\$ 900 20mm : HK\$ 1,250 Butt weld per meter on 1 side of H-pile : 12mm : HK\$ 930 16mm : HK\$ 1,230 20mm : HK\$ 1,470 30mm : HK\$ 2,170 40mm : HK\$ 3,020 50mm : HK\$ 4,030 using BS EN ISO 14341 certified $\Phi$ 1.2 mm solder.	refer to the description