



Organic Micro-Pollutants in Direct and Indirect Potable Wastewater Reuse: Robust, Reliable, and Resilient Process Barriers

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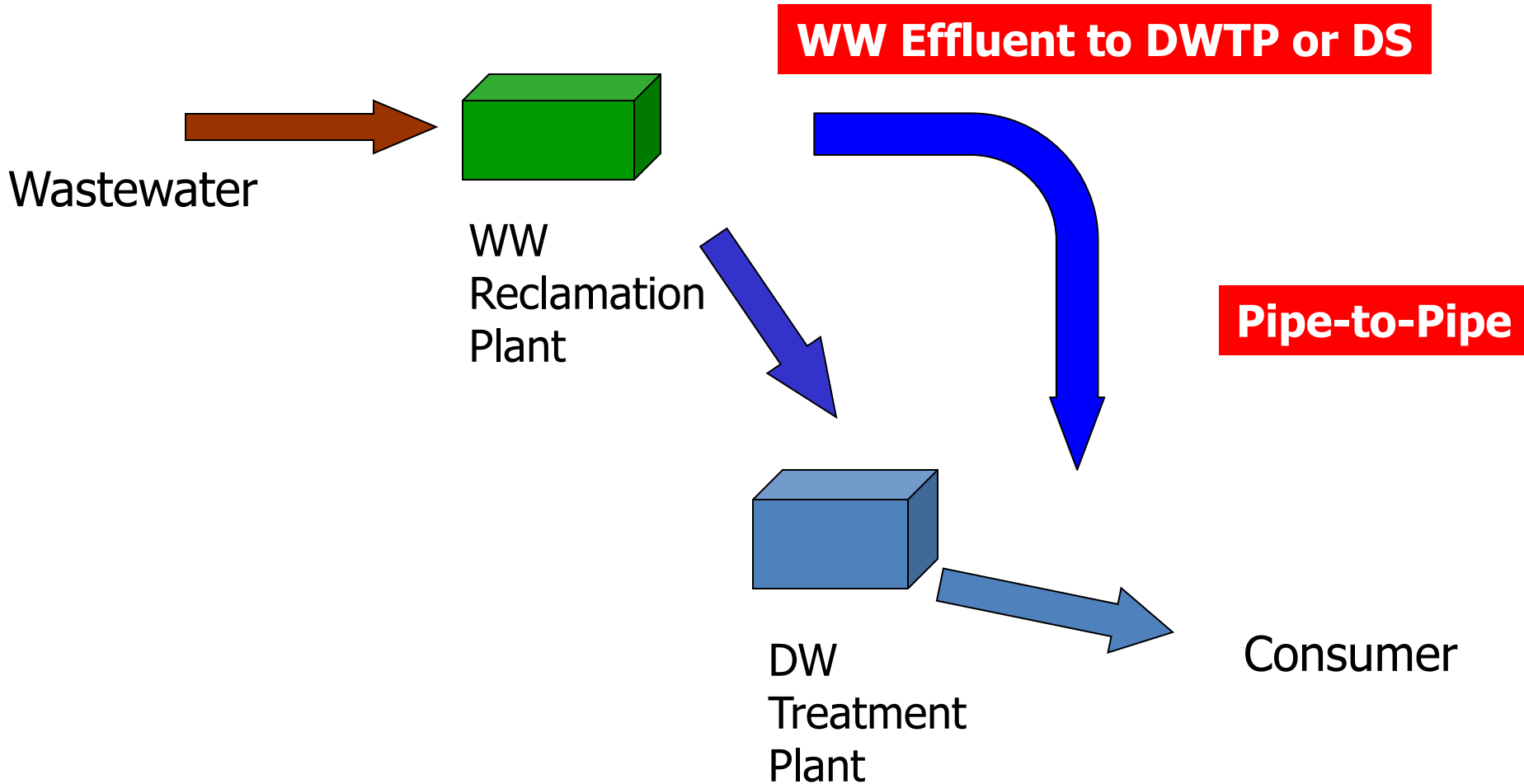
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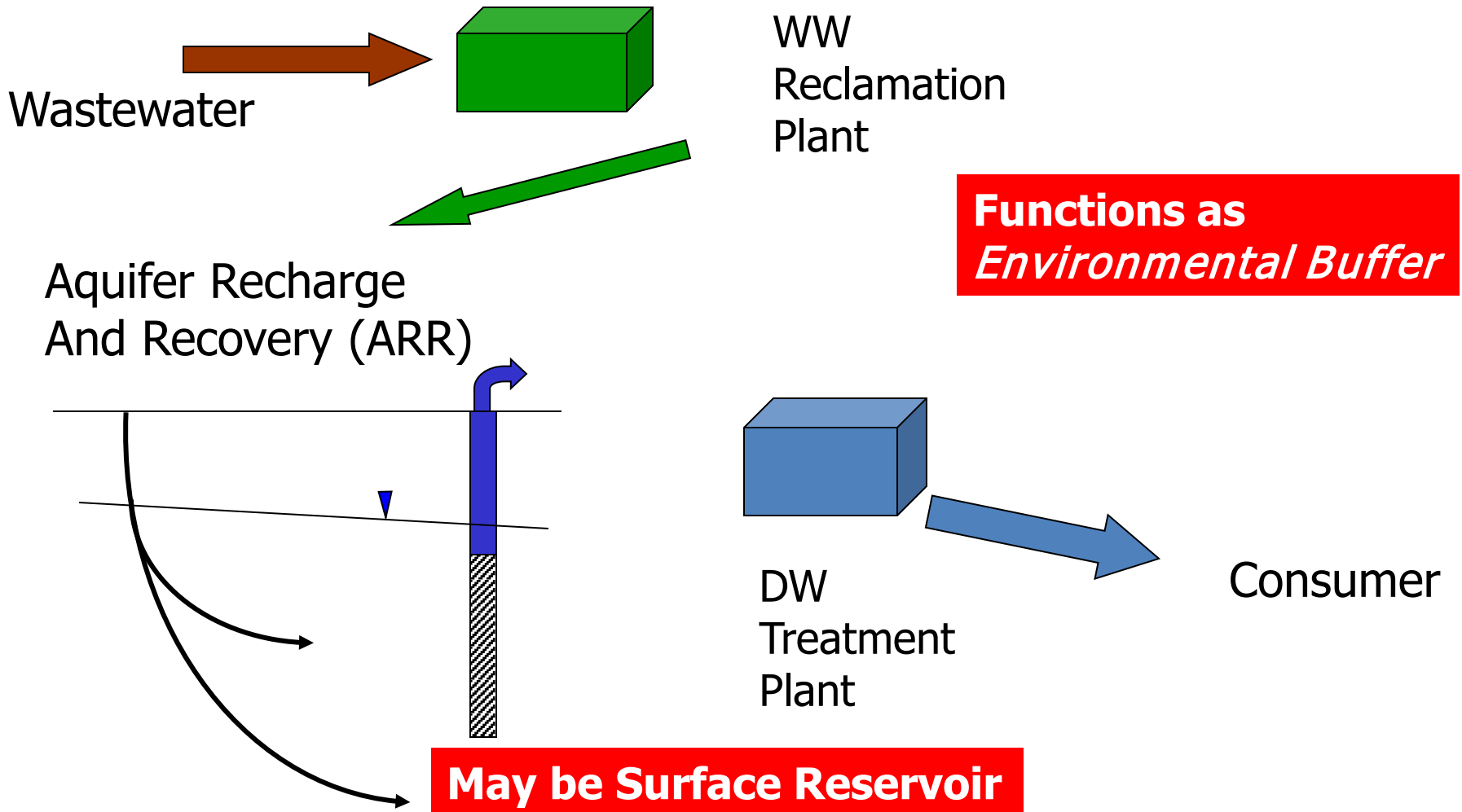
(Wastewater-Derived) Organic Micropollutants (OMPs)

- Endocrine disrupting compounds (EDCs)
 - Steroidal hormones (e.g., estrone, testosterone)
 - Industrial chemicals (e.g., nonylphenol, bisphenol A)
- Pharmaceutical active compounds (PhACs)
and personal care products (PCPs)
 - analgesics, antiepileptics, lipid regulators, antibiotics
 - flame retardants
- Emerging disinfection by-products (e.g., NDMA)

Direct Potable Reuse (DPR)



Indirect Potable Reuse (IPR)



Advanced Treatment Processes for Chemical Risk Reduction

- Oxidation (Ozonation, Advanced Oxidation (AOP))
 - *Destruction/Transformation of OMPs*
 - *Constraint: Metabolites (by-products)*
- Granular Activated Carbon (GAC) Adsorption
 - *(Physical) Removal of OMPs*
 - *Constraint: Polar OMPs*
 - *If Preceded by Oxidant: Biological AC (BAC)*
- High-Pressure Membrane Rejection (RO and NF)
 - *(Physical) Removal of OMPs*
 - *Constraint: Removal of Small MW OMPs*
- Aquifer Recharge and Recovery (ARR)
 - *Removal of Most OMPs by Biodegradation*
 - *An Advanced Process!*



Water Industry Standard for IPR

e.g., California (OCWD)

Membrane
Bioreactor (MBR)

No Consensus on Industry Standard for DPR



Secondary
treatment



Tertiary
filtration



Disinfection



Microfiltration

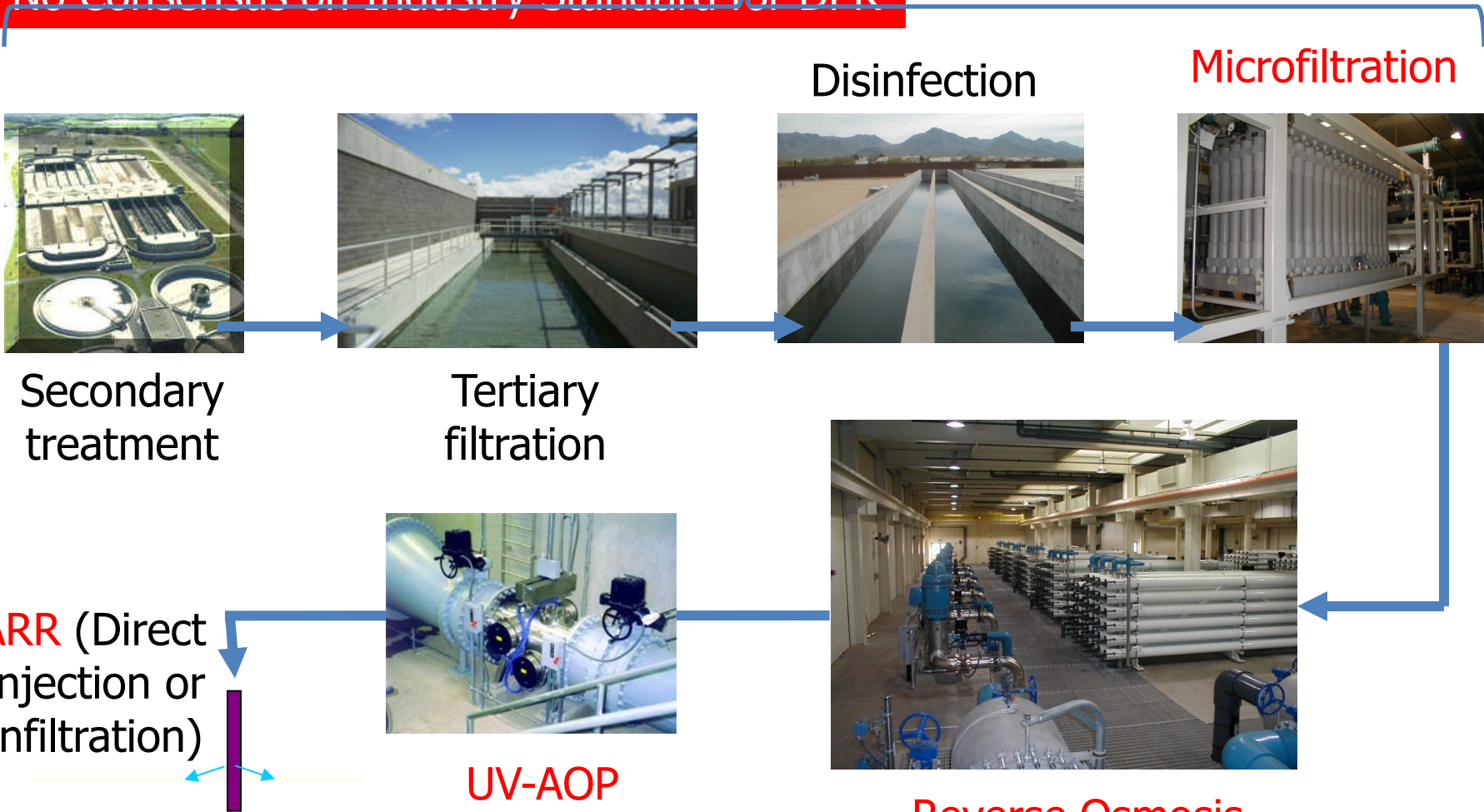
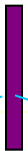


UV-AOP



Reverse Osmosis

ARR (Direct
Injection or
Infiltration)



Multi-Barrier System Approach for Effective Chemical Risk Management

- Barriers (Processes) and Process Hybrids for OMPs
- Barrier (Process) Robustness, Reliability, Resilience
- Process Hybrid Synergies
- Redundancy

Process Hybridization

- Process Synergies (sequence of processes)
- Redundancy (multi-barriers)
- Engineered and/or Natural Processes (ARR)

Important OMP Properties Affecting Removal

- Molecular Weight/Size
 - Membrane Rejection (steric)
- Neutral or Charged (pK_a or pK_b)
 - Membrane Rejection (electrostatics)
 - Adsorption (ion exchange)
- Hydrophobicity/Polarity ($\log K_{ow}$)
 - Adsorption (physical)
- Aromatic Structure
 - Oxidation
- Halogen Content
 - Oxidation
 - ARR

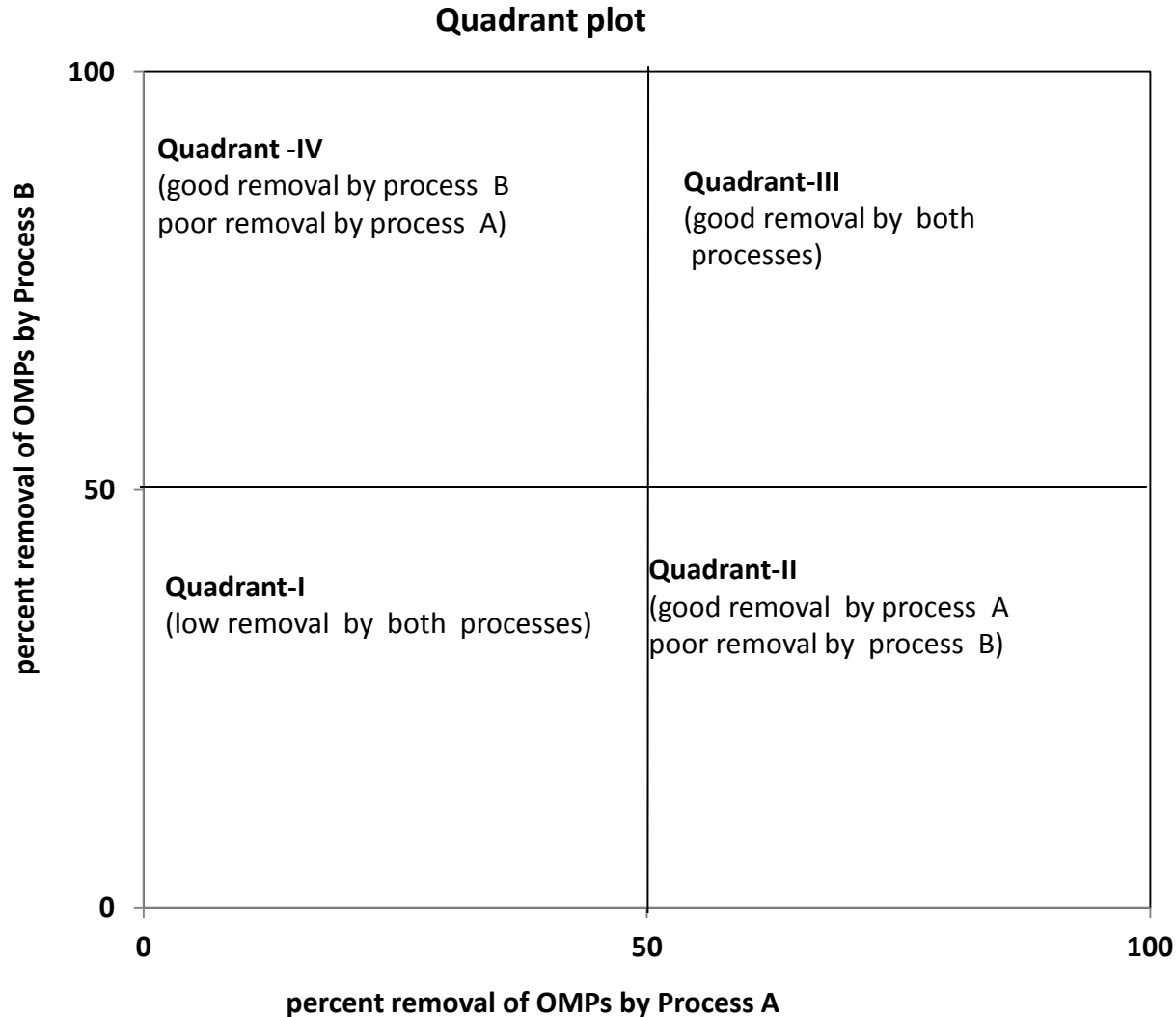
Performance of Individual Processes for Removal of PhACs and EDCs

(Janex-Habibi, 2007)

| Process | Acidic compounds | Neutral compounds | X-ray contrast media | Antibiotics | Estrogens, EE2 | Detergents, NPEO, NP, OPEO, OP |
|------------------|----------------------|----------------------|----------------------|----------------------|-----------------|--------------------------------|
| Ozonation | 10 - >90 % | 10 - >90 % | 10 – 50 % | >90 % | >90 % | 50 – 90 % |
| GAC/PAC | >90 % | >90 % | 50 – 90 % | 50 - >90 % | >90 % | >90 % |
| PAC/UF | >90 % | >90 % | 50 – 90 % | 50 - >90 % | >90 % | >90 % |
| NF | >90% | >90% | >90% | >90% | >90% | >90% |
| UV | <10% | 10 - 50% | 10 - 50% | 10 - 50% | <10% | 40 - 90% |
| RBF/ARR | 50 - >90 % | <10% | 50 – 90 | 50 - 90% | >90% | |

- *Every Process: Effective Barrier for Some Similar Groups of OMPs*
- (Ozone) Ozonation: Poor Removal of X-Ray Contrast Media (Iodinated)
- AOP: Slow Oxidation of Chlorinated Compounds
- GAC: Poor Adsorption of Polar Compounds (e.g., 1,4 Dioxane)
- NF/RO: Poor Retention of Low MW Compounds (e.g., NDMA)
- ARR: Poor Biodegradation of Aromatic Compounds (e.g., Primidone)

Quadrant Plots for Process Performance Assessment: Compare Processes and/or Identify Process Synergies



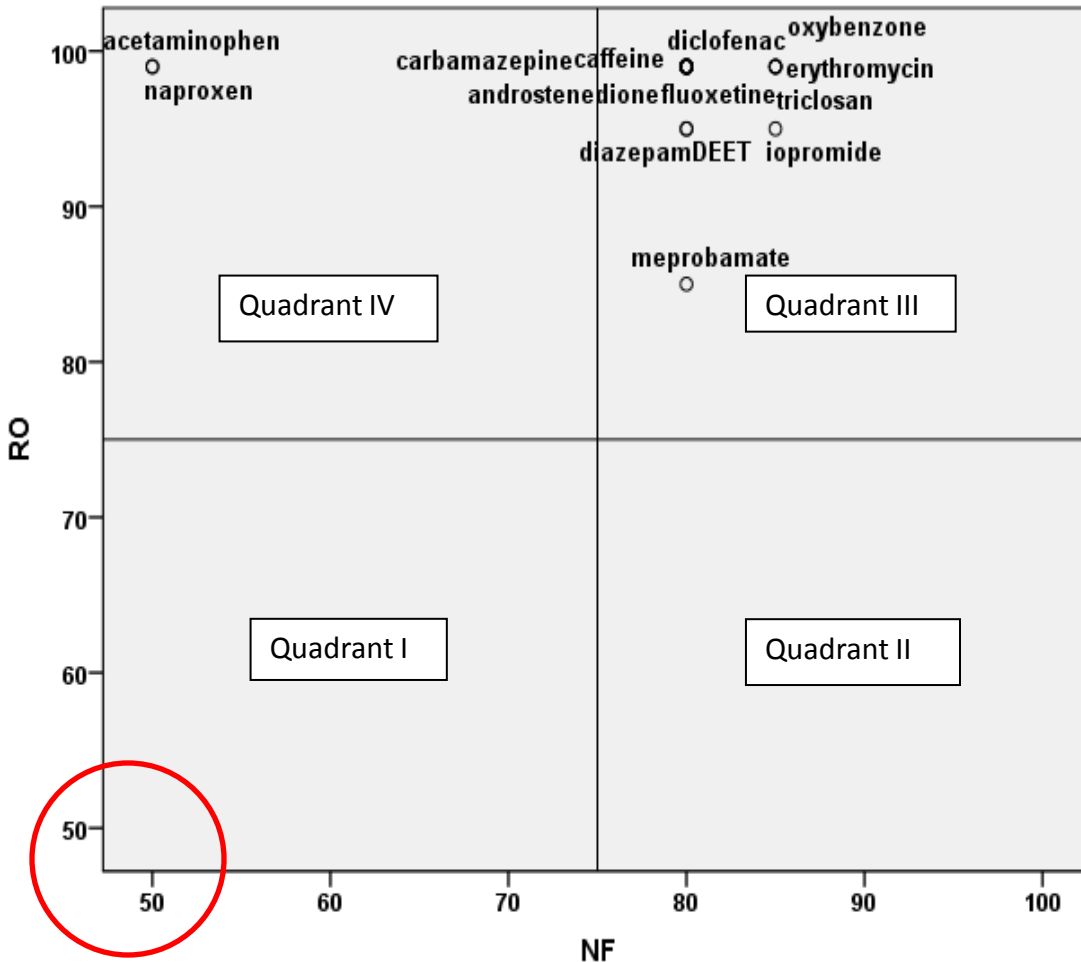
OMPs Data Base: Percent (%) Removal of OMPs (*Pilot scale study by Snyder et al.*)

| Compound | Abbreviation | ARR | GAC | NF | RO | O ₃ | AOP | UV-AOP |
|--------------------------------------|--------------|-----|-----|----|----|----------------|-----|--------|
| acetaminophen | ACT | 99 | 85 | 50 | 99 | 99 | 99 | 97 |
| androstenedione | AND | 99 | 95 | 80 | 99 | 99 | 99 | 96 |
| caffeine | CAF | 98 | 85 | 80 | 99 | 97 | 97 | 89 |
| carbamazepine | CARB | 13 | 85 | 80 | 99 | 99 | 99 | 88 |
| DEET (N,N-diethyl-3-methylbenzamide) | DEET | 91 | 85 | 80 | 95 | 76 | 82 | 89 |
| diazepam | DIAZ | 65 | 80 | 80 | 95 | 82 | 85 | 93 |
| diclofenac | DICLO | 99 | 50 | 80 | 99 | 99 | 99 | 98 |
| dilantin | DIL | 22 | 50 | 80 | 99 | 86 | 88 | 97 |
| erythromycin | ERY | 98 | 85 | 85 | 99 | 92 | 92 | 64 |
| estradiol | ESTR2 | 99 | 95 | 80 | 99 | 99 | 99 | 98 |
| estriol | EST | 99 | 85 | 80 | 99 | 99 | 99 | 99 |
| estrone | ESTRO | 99 | 95 | 80 | 99 | 99 | 99 | 99 |
| ethinyl estradiol | ET-ESTR2 | 99 | 95 | 80 | 99 | 99 | 99 | 99 |
| fluoxetine | FLX | 99 | 85 | 85 | 99 | 99 | 99 | 99 |
| gemfibrozil | GEM | 99 | 50 | 80 | 99 | 99 | 99 | 95 |
| hydrocodone | HYDRO | 99 | 85 | 80 | 99 | 99 | 99 | 99 |
| ibuprofen | IBU | 99 | 50 | 80 | 99 | 87 | 88 | 94 |
| iopromide | IOPRO | 95 | 50 | 85 | 95 | 61 | 58 | 91 |
| meprobamate | MEP | 74 | 50 | 80 | 85 | 59 | 60 | 75 |
| naproxen | NAPRO | 98 | 50 | 50 | 99 | 99 | 99 | 99 |
| oxybenzone | OXYB | 97 | 95 | 85 | 99 | 99 | 99 | 66 |
| pentoxifylline | PENT | 99 | 85 | 80 | 99 | 99 | 99 | 90 |
| TCEP (tris-2-chloroethylphosphate) | TCEP | 32 | 40 | 80 | 99 | 8 | 9 | 16 |
| triclosan | TRICLO | 98 | 95 | 85 | 99 | 99 | 98 | 97 |
| trimethoprim | TRIMET | 99 | 85 | 80 | 99 | 99 | 99 | 94 |

Reverse Osmosis (RO) versus Nanofiltration (NF)

Is NF sufficient for OMP removal?

- NF: lower operating pressure and high flux vs RO



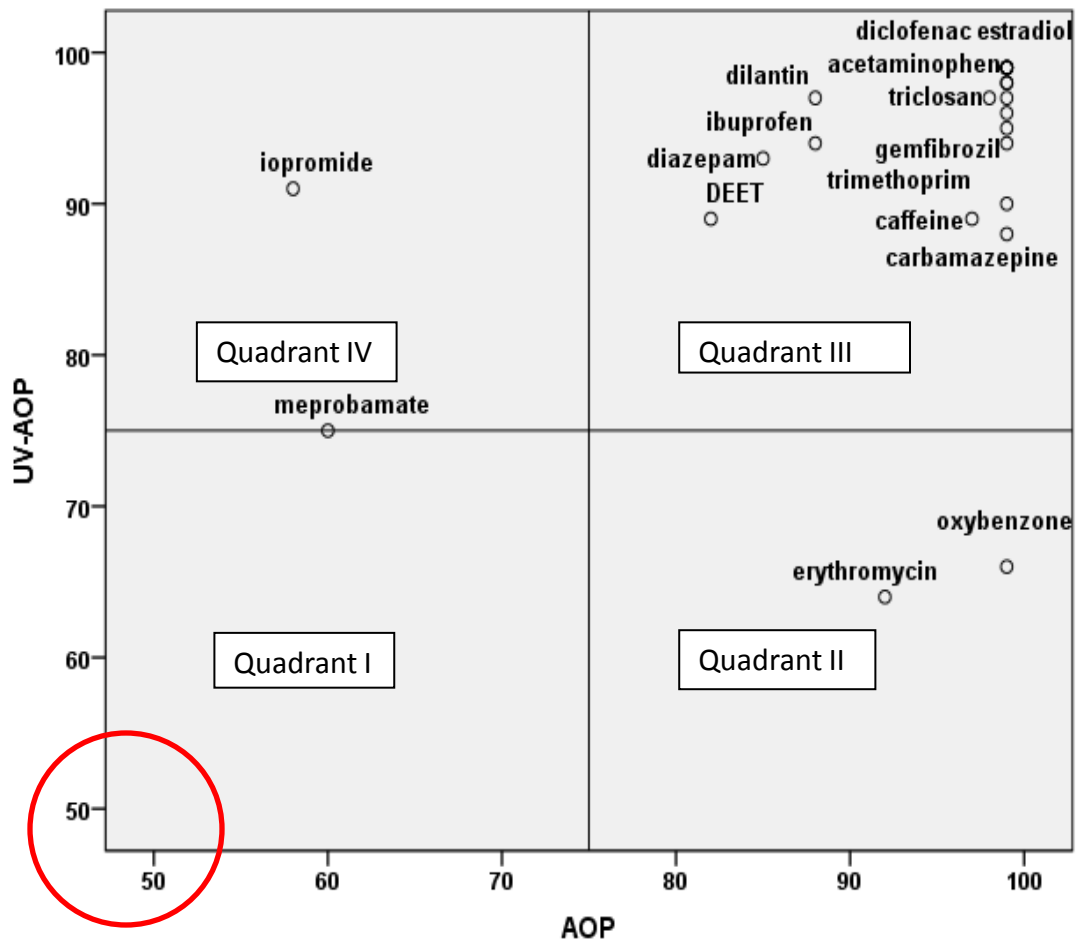
| | |
|--|--|
| <p>Quadrant IV</p> <ul style="list-style-type: none"> - Only two (acetaminophen, naproxen) - Poor removal by NF; good removal by RO | <p>Quadrant III</p> <ul style="list-style-type: none"> --Most OMPs - Good removal by both NF and RO |
| <p>Quadrant I</p> <ul style="list-style-type: none"> -None | <p>Quadrant II</p> <ul style="list-style-type: none"> -None |

- Acetaminophen: MW = 151 vs. MWCO of NF = 200
- RO > NF But ...
- For Higher MW OMPS, NF can be Effective Barrier

UV-Advanced Oxidation Process (UV-AOP) versus Peroxide-Ozone AOP

UV-AOP versus AOP (H₂O₂-O₃)

- No bromate formation
- Disinfection also provided by UV
- Possible photolysis



| | |
|--|---|
| <p>Quadrant IV</p> <p>-Two (iopromide, meprobamate)</p> <p>Poorly removed by AOP and well removed by UV-AOP</p> | <p>Quadrant III</p> <p>-Most OMPs</p> <p>Well removed by AOP and UV-AOP</p> |
| <p>Quadrant I</p> <p>-None</p> | <p>Quadrant II</p> <p>-Two Compounds (erythromycin, oxybenzone)</p> <p>-AOP better removal than UV-AOP</p> |

- UV-AOP > AOP for some halogens or amides
- AOP > UV-AOP for some non-aromatics
- UV-AOP is an effective barrier

Nano Filtration (NF) versus Granular Activated Carbon (GAC)

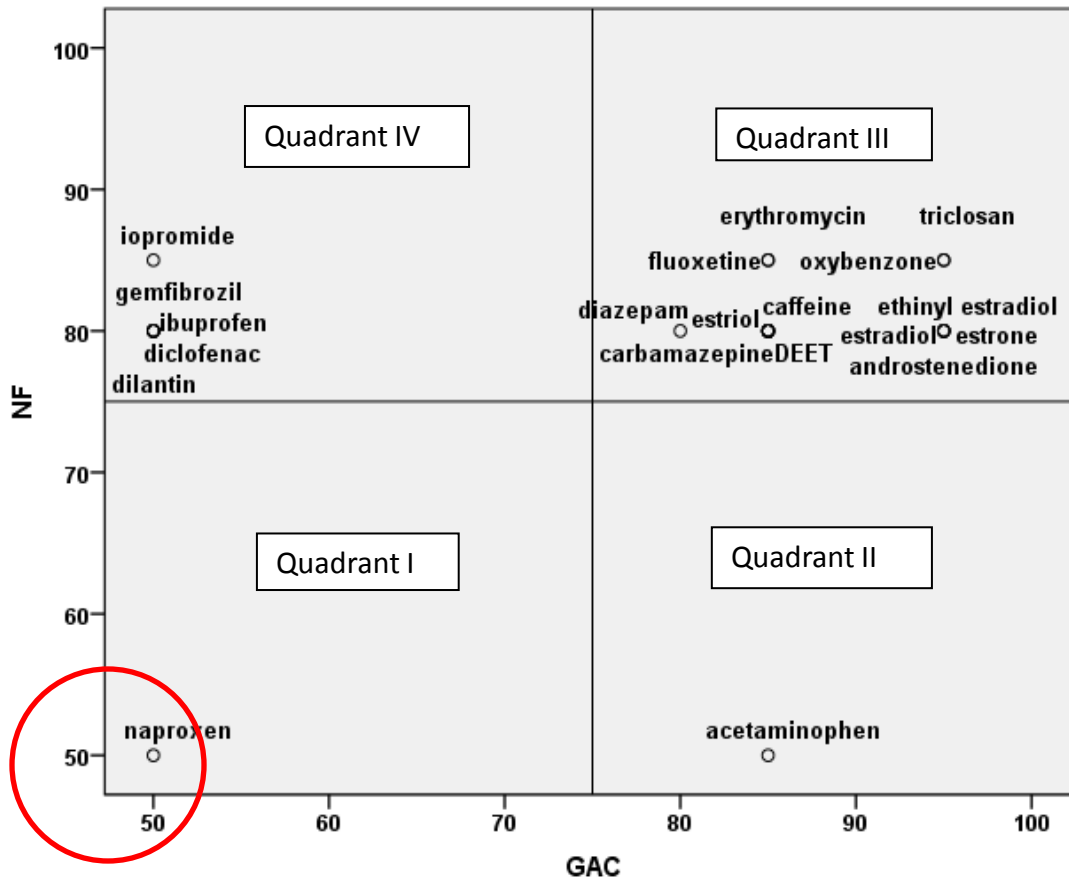
NF: OMP MW (Size) vs. GAC: OMP Polarity (K_{ow})

NF as pretreatment to GAC

- Lower natural organic matter (NOM) loading on GAC

GAC as pretreatment to NF

- Lowers NF fouling reduction



Quadrant IV

- Five (iopromide, gemfibrozil, ibuprofen, diclofenac, dilantin)
- Poor removal by GAC and good removal by NF

Quadrant III

- Most OMPs
- Good removal by both NF and GAC

Quadrant I

- One (naproxen)
- Poor removal by GAC and NF

Quadrant II

- One (acetaminophen)
- Poor removal by NF and good removal by GAC

- NF: Acetaminophen: MW = 151
- GAC: Naproxen: pKa = 4.2
- Both: Effective Barriers (Can Provide Redundancy)

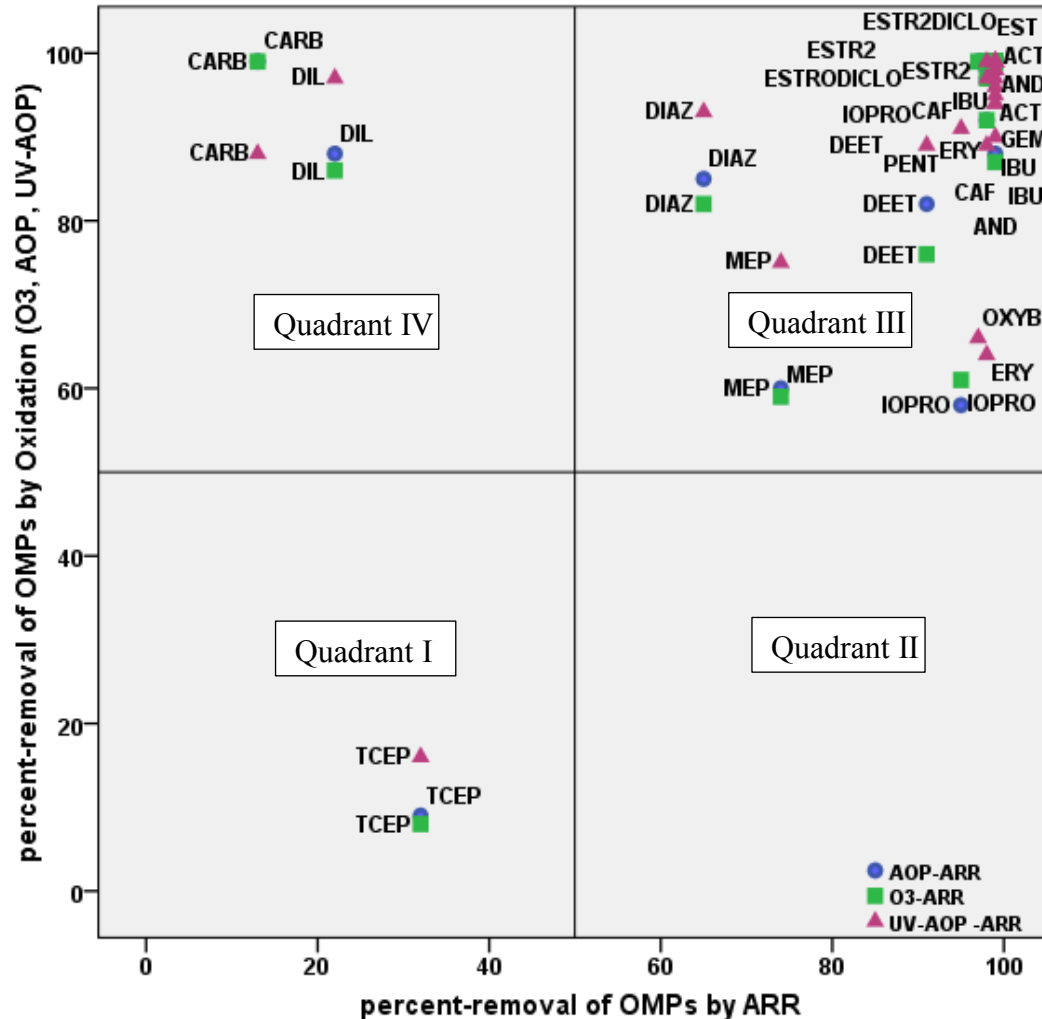
Oxidation (O₃, AOP (H₂O₂-O₃, UV-AOP) versus ARR Hybrid

O₃ or AOP as pre-treatment to ARR

- couples oxidation with biodegradation
- ARR-removes oxidation by-products
- O₃ or UV as disinfectant, pathogen barrier

ARR as pre-treatment to O₃ or AOP

- Lower oxidant demand due to NOM removal

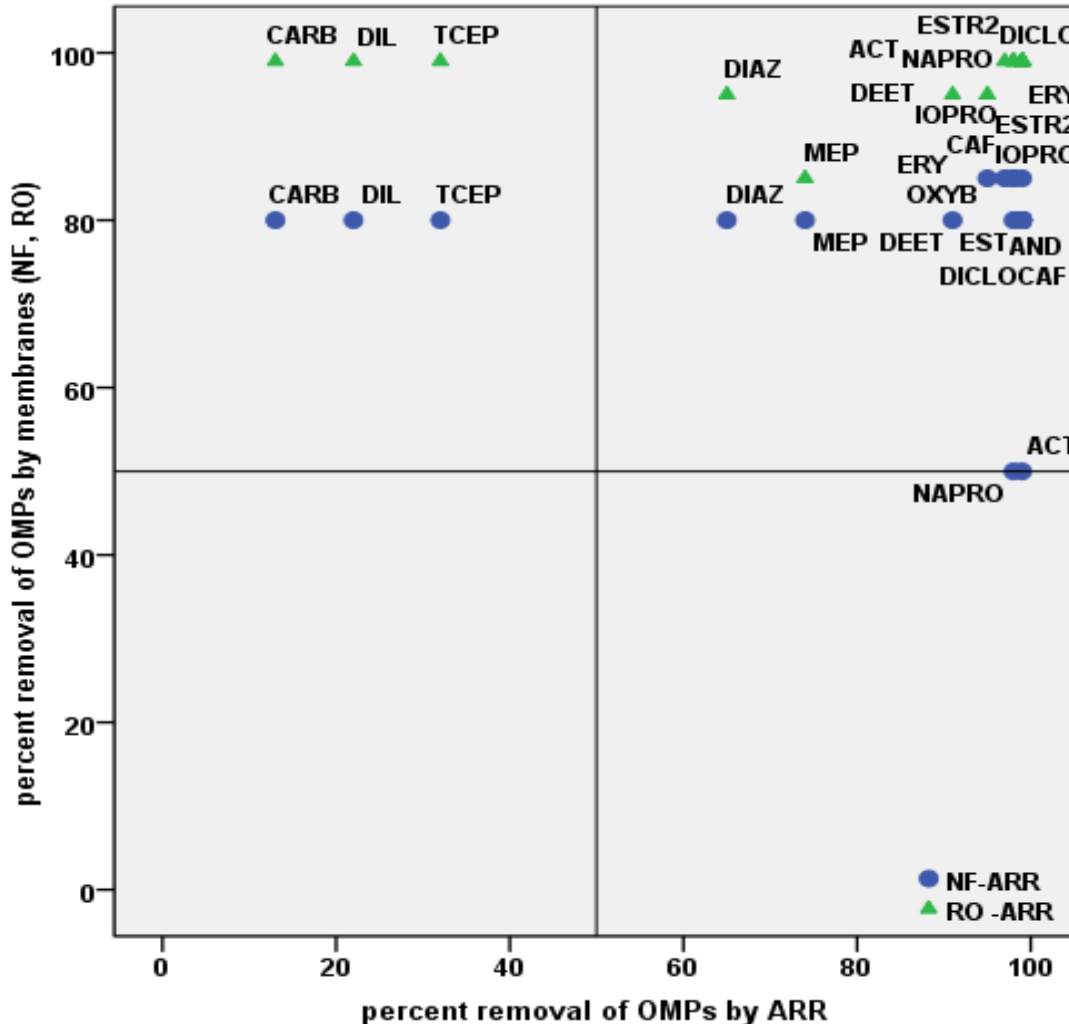


| | |
|---|---|
| <p>Quadrant IV Poor removal by ARR for Carbamazepine, dilantin</p> | <p>Quadrant III -Most OMPs Well removed by Oxidation and ARR</p> |
| <p>Quadrant I -TCEP, poor removal by both</p> | <p>Quadrant II -None</p> |

- Both: Effective Barriers (Redundancy)
- Attractive Hybrid Synergies

Membranes (RO and NF) versus ARR hybrid

- ARR as pre-treatment to Membranes
 - reduces membrane fouling
 - couples biodegradation with membrane rejection

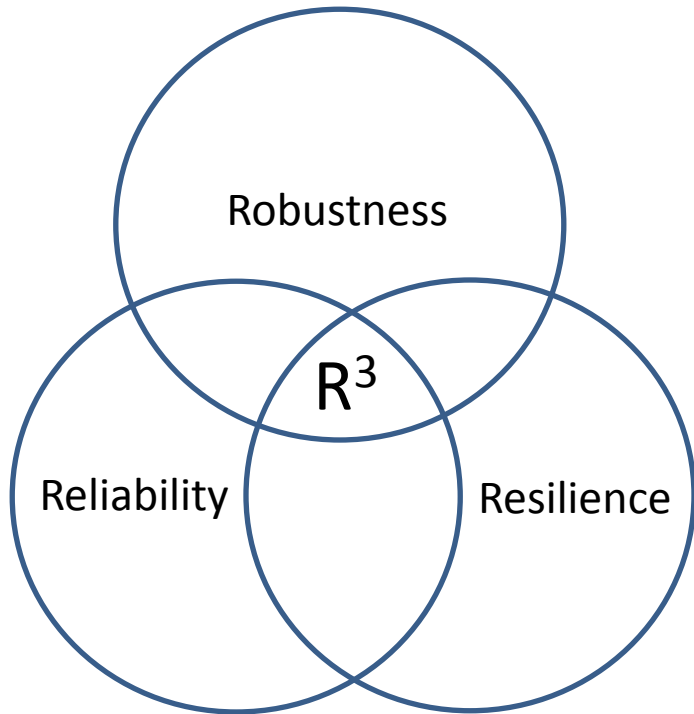


| | |
|--|--|
| <p>Quadrant IV Poor removal by ARR for Carbamazepine, dilantin, TCEP</p> | <p>Quadrant III -Most OMPs Well removed by RO/NF and ARR</p> |
| <p>Quadrant I -No OMPs</p> | <p>Quadrant II -No OMPs</p> |

- IPR Industry Standard: RO + ARR vs. ARR + RO?

Robust, Reliable, Resilience (R^3) Processes

- Robust: *Strong* Performance (effective)
- Reliable: *Consistently* Good Performance (over time)
- Resilience: Capacity to *Recover* Performance (from perturbation)
- *Redundancy (fail safe)*



**R^3 Improved
through Hybridization**

Conclusions

- Problematical Compounds
 - Oxidation: Oxidant-Resistant Structures (e.g., halogens); NF/RO; Low MW; GAC: Polarity; ARR: Biorefractory
 - However, Virtually All OMPs Studied Effectively Removed by at least One, and in Most Cases, Two Barriers (Hybridization and Redundancy)
- Effective Multi Barrier Approaches for OMPs
 - Industry Standard for IPR: (MF +) RO + UV-AOP + ARR (move RO after ARR?)
 - Potential DPR Industry Standard: (MF +) UV-AOP + GAC/BAC + RO/NF
- Hybridization Synergies
 - IPR: Ozone + ARR or ARR + NF
 - DPR: GAC + RO/NF or UV-AOP + GAC/BAC
- What About Microbial Risk (Pathogens) in IPR or DPR?
 - O₃ or UV-AOP, and ARR: Effective Barriers
 - MF or UF instead of RO and NF: Effective Barriers (IPR Ind. Std.: MF)
- Potentially Important Role of ARR in Hybridization (an attribute of IPR)

General Conditions for Different Processes in Pilot Studies...

| | Residence time | Dosage | Membranes | GAC |
|--|---------------------------------------|---|---------------------------|------------------------------------|
| ARR | 36 days | not applicable | not applicable | not applicable |
| Ozone (O ₃) | 24 min | 2.5 mgL ⁻¹ | not applicable | not applicable |
| AOP (O ₃ /H ₂ O ₂) | 24 min | 2.5 : 0.065 mgL ⁻¹ | not applicable | not applicable |
| UV-AOP | not applicable | H ₂ O ₂ : 5-7mgL UV: 4 lamps@ 60% power | not applicable | not applicable |
| GAC | Empty bed contact time: 7.6 min | not applicable | not applicable | Norit Americas, Hydrodarco 4000 |
| NF | not applicable | not applicable | ESNA, Hydranautics | not applicable |
| RO | not applicable | not applicable | Koch, Saehan, Osmonics | not applicable |

- **Typical Operating Conditions**